

CE Master User Manual for MAXXUM

BOWMOUNT BOWGUARD 360°® FOOT CONTROL TROLLING MOTOR



NOTE: Do not return your Minn Kota motor to your retailer. Your retailer is not authorized to repair or replace this unit. You may obtain service by:

- calling Minn Kota at 1-800-227-6433 or 1-507-345-4623;
- returning your motor to the Minn Kota Factory Service Center;
 sending or taking your motor— to any Minn Kota authorized service center on enclosed list.

Please include proof of purchase, serial number and purchase date for warranty service with any of the above options.

SERIAL NUMBER ______ PURCHASE DATE _____

PLEASE THOROUGHLY READ THIS USER MANUAL. FOLLOW ALL INSTRUCTIONS AND HEED ALL SAFETY & CAUTIONARY NOTICES BELOW. USE OF THIS MOTOR IS ONLY PERMITTED FOR PERSONS THAT HAVE READ AND UNDERSTOOD THESE USER INSTRUCTIONS. MINORS MAY USE THIS MOTOR ONLY UNDER ADULT SUPERVISION.

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INSTALLATION OF THE BOWMOUNT:

We recommend that you have another person help with this procedure.

- 1. For installation, do not remove the shaft/motor from the Bowguard. The Bowguard spring is under tension and must always remain secured.
- 2. Place the mount, with the motor in the fully retracted (flat) position, on the deck of the boat:
 - The motor should be mounted as close to the centerline of the boat as possible.
 - Make sure bow area under the chosen location is clear and unobstructed for drilling.
 - Make sure the motor rest is positioned far enough beyond the edge of the boat. The motor, as it is lowered into the water or raised into the boat, must not encounter any obstructions.
- 3. Once in position, mark four (4) of the holes provided in the bow plate and drill through the marks using a (9/32") bit.
- 4. Mount the plate to the bow through the four (4) drilled holes using the provided (1/4-20x3-1/2") bolts, nuts and washers.
- NOTE: If possible, secure all sets of mounting bolts, nuts and washers.

CAUTION: MAKE SURE YOUR MOTOR IS MOUNTED ON A LEVEL SURFACE.



BOW MOUNT OPERATION:

- The bowmount is designed to fold back and lock the motor flat on the deck when not in use and to provide secure stowage for transport.
- The pull rope releases the lock bar, which automatically engages when the unit is lowered or raised into position. The pull grip and rope should be used to both lower and raise the unit.
- The motor rest positions the lower unit as it comes in contact with the nose of the mount and guides it onto the motor rest.

WARNING : WHEN RAISING OR LOWERING MOTOR, KEEP FINGERS CLEAR OF ALL HINGE AND PIVOT POINTS AND ALL MOVING PARTS.

WARNING: WHEN INCLUDED WITH MOTOR, THE VELCRO STRAP AND STABILIZER MUST BE USED WHEN MOTOR IS IN THE STOWED POSITION. FAILURE TO INSTALL AND USE THESE SUPPLIED PARTS MAY RESULT IN DAMAGE TO THE MOTOR NOT COVERED BY THE PRODUCT WARRANTY.

FOOT PEDAL CONTROL OPERATION:

Most of the controls in the remote foot pedal are easy to operate by either foot or hand:

- ROTARY SPEED CONTROL. These motors offer a choice of five speed settings. Turn the knob clockwise to increase speed and counter-clockwise to decrease speed.
- MOM / OFF / CON SWITCH. When depressed to CON, the "constant on" allows you to run continuously without keeping your foot on the pedal. Depress the switch MOM for momentary operation or to OFF.
- MOMENTARY SWITCH. With the MON / OFF / CON set to "MOM", a toe touch on the "momentary" switch turns the motor on. Let up and the motor stops.
- RIGHT/LEFT. Push the toe end of the foot rest down to turn right and push the heal end of the foot rest down to turn left. Watch the indicator on the motor head to check direction.
- FORWARD/REVERSE. The motor always drives forward by depressing the constant on or momentary switch. You can reverse the direction of thrust by turning the motor 180°.

CAUTION: SWITCH THE MOM / OFF / CON CONTROL TO OFF WHEN NOT IN USE. IF THE MOTOR CONTROL IS LEFT ON AND THE PROPELLER ROTATION IS BLOCKED, SEVERE MOTOR DAMAGE CAN RESULT.

ADJUSTMENTS

DEPTH ADJUSTMENT:

- Firmly grasp the outer shaft or control head and hold it steady.
- · Loosen the depth setting knob until the shaft slides freely.
- Raise or lower the motor to the desired depth.
- Turn the motor control head to the desired position.
- Tighten depth setting knob to secure the motor in place.
- **NOTE:** When setting the depth be sure the top of the motor is submerged at least 12" to avoid churning or agitation of surface water. The propeller must be completely submerged.



CABLE ADJUSTMENT:

The steering cable tension is pre-set at the factory but will, through normal use, need occasional adjustment. Adjust the length and tension by turning the Phillips/hex head screw located near the bottom of the foot pedal, just under the steering cable cover. Turn the screw clockwise to increase tension and counter-clockwise to decrease tension.

NOTE: If the cable becomes too loose it may disengage for either the roller drum in the control box or the pulley in the foot pedal.



Attention:

- •Avoid running your motor with the propeller outside of the water. This may result in injuries from the rotating propeller.
- •It is recommended to set the speed selector to zero and place the motor in the deployed position prior to connecting power cables. Disconnect power cables prior to stowing.
- •Always ensure that the power cables are not twisted or kinked; and that they are securely routed to avoid a safety or trip hazard. Ensure cables are unobstructed in all locations to avoid damaging the wire insulation. Damage to the insulation could result in failure or injury.
- •Always inspect the insulation of the power cables prior to use to ensure they are not damaged.
- •Disregarding these safety precautions may result in an electrical short of the battery(s) and/or motor. Always disconnect the motor from the battery(s) before cleaning or checking the propeller.
- •Avoid submerging the complete motor as water may enter the lower unit through control head and shaft. Water in the lower unit may cause an electrical short and damage the lower unit. This damage will not be covered by warranty.

Caution!

- •Always operate the motor in a safe distance away from obstructions. Never approach the motor when the propeller is running. Contact with a spinning propeller may endanger you or others.
- •Always exercise safe practices when using your motor; stay clear of other watercrafts, swimmers, and any floating objects. Always obey water regulations applicable to your area of operation.
- •Never operate the motor while under the influence of alcohol, drugs, medication, or other substances which may impair your ability to safely operate equipment.
- •This motor is not suitable for use in strong currents exceeding the thrust level of the motor.

The constant noise pressure level of the motor during use is less than 70dB(A). The overall vibration level does not exceed 2,5m/sec≈.

BATTERY INFORMATION:

The motor will operate with any deep cycle marine 12 volt battery/batteries. For best results use a deep cycle, marine battery with at least a 115 ampere hour rating. As a general on the water estimate, your 12 volt motor will draw one ampere per hour and your 24 volt motor will draw .75 ampere per hour for each pound of thrust produced when the motor is running on high. The actual ampere draw is subject to your particular environmental conditions and operation requirements. Maintain battery at full charge. Proper care will ensure having battery power when you need it, and will significantly improve the battery life. Failure to recharge lead-acid batteries (within 12-24 hours) is the leading cause of premature battery failure. Use a variable rate charger to avoid overcharging.

If you are using a crank battery to start a gasoline outboard, we recommend that you use a separate deep cycle marine battery/batteries for your Minn Kota trolling motor.

Advice regarding batteries:

Never connect the (+) and the (-) terminals of the battery together. Take care that no metal object can fall onto the battery and short the terminals. This would immediately lead to a short and utmost fire danger.

Recommendation: Use battery boxes and covered battery terminal clamps like Minn Kota accessory #MK-BC-1.

BOAT RIGGING AND MOTOR INSTALLATION:

An over-current protection device (circuit breaker or fuse) must be used with this motor. Coast Guard requirements dictate that each ungrounded current-carrying conductor must be protected by a manually reset, trip-free circuit breaker or fuse. The type (voltage and current rating) of the fuse or circuit breaker must be sized accordingly to the trolling motor used. The following breaker sizes are recommended guidelines:

Maximum thrust Voltage Recommended circuit breaker rating

30# to 45# 12V 50A @ 12VDC 50# to 55# 12V 60A @ 12VDC 65# to 70# 24V 50A @ 24VDC 80# 24V 60A @ 24VDC 101# 36V 50A @ 36VDC E-Drive 48V 40A @ 48VDC

The appropriate wire size needed to connect your trolling motor to the trolling motor batteries varies depending on the length of cable needed and voltage of the motor. For additional information, please consult appropriate ABYC (American Boat and Yacht Council) and Coast Guard requirements.

Reference:

United States Code of Federal Regulations: 33 CFR 183 – Boats and Associated Equipment ABYC E-11: AC and DC Electrical Systems on Boats

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24 Volt System:

1. Two 12 volt batteries are required.

The batteries must be wired in series, as directed in wiring diagram to provide 24 volts.

A. Connect a connector cable to positive (+) terminal of battery 1 and to negative (-) terminal of battery 2.

B. Connect the positive (+) red lead from the foot pedal to the positive (+) terminal on battery 2.

C. Connect the negative (–) black lead to the negative (–) terminal of batt ery 1.

Over-Current Protection Devices not shown in illustrations.



- KEEP LEADWIRE CONNECTION TIGHT AND SOLID TO THE BATTERY TERMINALS.
- LOCATE BATTERY IN A VENTILATED COMPARTMENT.

PROPELLER REPLACEMENT:

- Disconnect motor from battery prior to changing the propeller.
- Hold the propeller and loosen the prop nut with a pliers or a wrench.
- Remove prop nut and washer. If the drive pin is sheared/broken, you will need to hold the shaft steady with a screwdriver blade pressed into the slot on the end of the shaft.
- Turn the old prop to horizontal (as illustrated) and pull it straight off. If drive pin falls out, push it back in.
- Align new propeller with drive pin.
- Install prop washer and prop nut.
- Tighten prop nut 1/4 turn past snug. [25-25 inch pounds]. Be careful, over tightening the prop nut can damage the propeller.



CAUTION:

MAKE SURE MOTOR IS DISCONNECTED FROM BATTERY BEFORE BEGINNING ANY PROP WORK OR MAINTE-NANCE.

MAINTENANCE:

- After use, these units should be rinsed with fresh water, then wiped down with a cloth dampened with silicone spray. This motor is <u>not</u> equipped for salt water exposure.
- 2. The propeller must be cleaned of weeds and fishing line. The line can get behind the prop, wear away the seals and allow water to enter the motor. Check this after every 20 hours of operation.
- 3. Before each use, check to see that the prop nut is secure.
- 4. To prevent accidental damage during trailering or

TROUBLESHOOTING:

- 1. Motor fails to run or lacks power:
 - Check battery connections for proper polarity.
 - Make sure terminals are clean and corrosion free. Use fine sandpaper or emery cloth to clean terminals.
 - · Check battery water level. Add water if needed.
- 2. Motor loses power after a short running time:Check battery charge, if low, restore to full charge.

storage, disconnect the battery whenever the motor is off of the water. For prolonged storage, lightly coat all metal parts with an aqueous based silicone spray.

- 5. For maximum performance, restore battery to full charge before each use.
- 6. Keep battery terminals clean with fine sandpaper or emery cloth.
- 7. The weedless wedge propeller is designed to provide absolute weed free operation with very high efficiency. To maintain this top performance, the leading edge of the blades must be kept smooth. If an edge is rough or nicked from use, restore to smooth by sanding with fine sandpaper.
- 3. Motor is difficult to steer:Check steering cables for proper tension. Adjust as necessary.
- 4. Prop vibration during normal operation:
 Remove and rotate the prop 180°. See removal instructions in prop section.
- **NOTE:** For all other malfunctions, see enclosed authorized service center listing for nearest service center.

MAINTENANCE

TROUBLESHOOTING

LIMITED LIFETIME WARRANTY ON COMPOSITE SHAFT, LIMITED TWO-YEAR WARRANTY ON ENTIRE PRODUCT:

Composite Shaft

Johnson Outdoors Marine Electronics, Inc. warrants to the original purchaser that the composite shaft of the purchaser's Minn Kota® trolling motor is free from defects in materials and workmanship appearing within the original purchaser's lifetime. Johnson Outdoors Marine Electronics, Inc. will provide a new shaft, free of charge, to replace any composite shaft found to be defective more than two (2) years after the date of purchase. Providing such a new shaft shall be the sole and exclusive liability of Johnson Outdoors Marine Electronics, Inc. and the sole and exclusive remedy of the purchaser for breach of this warranty; and purchaser shall be responsible for installing, or for the cost of labor to install, any new composite shaft provided by Johnson Outdoors Marine Electronics, Inc.

Entire Product

Johnson Outdoors Marine Electronics, Inc. warrants to the original purchaser that the purchaser's entire Minn Kota® trolling motor is free from defects in materials and work-manship appearing within two (2) years after the date of purchase. Johnson Outdoors Inc. will, at its option, either repair or replace, free of charge, any parts, including any composite shaft, found to be defective during the term of this warranty. Such repair or replacement shall be the sole and exclusive liability of Johnson Outdoors Marine Electronics, Inc. and the sole and exclusive remedy of the purchaser for breach of this warranty.

Terms Applicable to Both Warranties

These limited warranties do not apply to motors used commercially or in salt water, nor do they cover normal wear and tear, blemishes that do not affect the operation of the motor, or damage caused by accidents, abuse, alteration, modification, misuse or improper care or maintenance. DAMAGE TO MOTORS CAUSED BY THE USE OF REPLACEMENT PROPELLERS OR OTHER REPLACE-MENT PARTS NOT MEETING THE DESIGN SPECIFICA-TIONS OF THE ORIGINAL PROPELLER AND PARTS WILL NOT BE COVERED BY THIS LIMITED WARRANTY. The cost of normal maintenance or replacement parts which are not defective are the responsibility of the purchaser.

To obtain warranty service in the U.S., the motor or part believed to be defective, and proof of original purchase (including the date of purchase), must be presented to a Minn Kota® Authorized Service Center or to Minn Kota®'s factory service center in Mankato, MN. Any charges incurred for service calls, transportation or shipping/freight to/from the Minn Kota® Authorized Service Center or factory, labor to haul out, remove, re-install or re-rig products removed for warranty service, or any other similar items are the sole and exclusive responsibility of the purchaser. Motors purchased outside of the U.S. (or parts of such motors) must be returned prepaid with proof of purchase (including the date of purchase and serial number) to any Authorized Minn Kota® Service Center in the country of purchase. Warranty service can be arranged by contacting a Minn Kota® Authorized Service Center listed on the enclosed sheet, or by contacting the factory at 1-800-227-6433, 1-507-345-4623 or fax 1-800-527-4464. Note: Do not return your Minn Kota® motor or parts to your retailer. Your retailer is not authorized to repair or replace them.

THERE ARE NO EXPRESS WARRANTIES OTHER THAN THESE LIMITED WARRANTIES. IN NO EVENT SHALL ANY IMPLIED WARRANTIES (EXCEPT ON THE COM-POSITE SHAFT), INCLUDING ANY IMPLIED WAR-RANTIES OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, EXTEND BEYOND TWO YEARS FROM THE DATE OF PURCHASE. IN NO EVENT SHALL JOHNSON OUTDOORS MARINE ELEC-TRONICS, INC. BE LIABLE FOR INCIDENTAL, CONSE-QUENTIAL OR SPECIAL DAMAGES.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

"WARNING: This product contains chemical(s) known to the state of California to cause cancer and/or reproductive toxicity."

MAX 70/SC 70 lbs Thrust 24 Volt 42" SHAFT This page provides MinnKota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased.

Tools required but not limited to: Flat Head screw driver, Phillips screw driver, Socket set, Pliers, wire Cutters.



PARTS LIST

In the LSA, replacement parts may be ordered idently from MNN KOTA Parts Dayri. T21 Power Dno. PO Dax 5129 manatati. Mimicasi 2005;473: In Carada, parts may be ordered from any of the Caradian Authorized Service Correst on the enclosedist. Be sure to provide the vocate and service united or your molecr when ordering parts. Phases use the correct part numbers from the parts kL Payment for any parts ordered from the MINN KOTA parts degarement, may be by cash, personal check. Discore Card, MasterCard or VISA. To order, call 1-800-227-6433 or FAX 1-800-527-4464.

Hors de États-Unis, voir la liste ci-jointe pour le Centre de Service Agréé MINN KOTA, le plus proche. Los d'une commande, ne pas oublet e d'ournir le numeio de anciele et la numeio de stêre du moteur. Tojoustra rennôtoment le numeio de plece exactifiguant sur la liste des pleces de rechange.

SCREW-#8 X3/4 SS PPH TYPE 25 [4.EA] SWITCH-M0M/OFF/CON CLAMP WIRE HARNESS MICRO [2.EA] SCREW-6-20 X 3/8 THDT SS INSERT-THREADED BOWPLATE (2 EA) SCREW-6-20 X 38 THD SS [2:EA] WRE HARNESS AT FT. PHD CABLE ASSY-RIGHT (6) CABLE ASSY-LEFT (6) CABLE ASSY-LEFT (6) NUT-1/4-20 NYLOCK-JAM SS [6.EA] CLAMP COLLAR ASSEMBLY SCREW-8-18 X 1/2 SS [2:EA] BRACKET-CONDUIT ADJUSTMEN SCREW-8-18 X 5/8 THD SS [2:EA] WASHER-MAXXUM FT PDL [2:EA] BOTTOM PLATE MAX FOOT PED SCREW-8 X 1/2" SS [8:EA] SCREW 1/4-20 X 3.5" PPH [6.EA] WASHER-1/4 FLAT SS [6.EA] KNOB-CLAMP COLLAR WASHER #10 NYLON RETAINING WIRE, BLK W/WHT STRP 19 1/2 CONNECTING WIRE (SWITCH) FT PED BASE/PIN ASSEMBLY SCREW-1/4-20 X 2" STL PPH LEADWIRE 24V 10GA. RING PULLEY- FOOT PEDAL COVER-PULLEY STAMPING WIRE, BLK W/BLUE STRP-12' SWITCH PLATE, FT PEDAL BOOT-FOOT PEDAL BASE SCREW-8-18 X 5/8 THD SS BAG ASSEMBLY-MAXXUM GEAR-INDICATOR [2.EA] SCREW-8-18 X 1/2" SS PIN-PIVOT A/T FT PDL BOOT-CONTROL BOX TIE WRAP-5.5" BLACK TIE WRAP-5.5" WHITE BRACKET/INDICATOR NUT - HEX 1/4 - 28 SS BRACKET-CONDUIT INDICATOR-DRIVE CLAMP COLLAR "A" CLAMP COLLAR "B" NYLOCK KEEPER CONTROL BOX URETHANE PAD SPLIT COLLAR **PIN-KNURLED** 2262301 2266401 2223430 22234031 2261901 2301310 2266412 2332103 2267505 2267515 2263201 2332103 2260301 2073102 2071560 2075120 2261540 2265430 2372100 2261225 9953104 2282500 2261905 2263431 2071550 2071555 2281505 2071718 2260511 2774550 2261208 2265110 2265115 2261714 2263210 2263104 2263463 2256300 2260312 2256301 2266414 2267800 2301310 2994830 2261713 2263103 2991550 2260322 2262221 2072621 *147 *148 *149 150 151 155 155 155 155 200 200 200 BOWGUARD ASSEMBLY BRACKET BASE TOP/EYELET ASSEMBLY EYELET KIT SCREW 5/16-18 X 1* SHCS ZINC SCREW 5/16-18 X 1* SHCS ZINC SCREW 5/16-18 X 1/2* SHCS SPRING-SLEEVE LIPPER SPRING SLEVE, LOWER SPRING, BOWGLARD, NIK PL TUBE WIBEARING RACE ASSEMBLY TUBE WIBEARING RACE ASSEMBLY TUBE OUTER-21" 4 HOLES TUBE OUTER -24" 4 HOLES BEARING CONE COLLAR HALF-ZINC. 2 PER KIT SCREW-14-20 X 34" SH2S [2:EA] CONTROL BOX COVER SCREW-9-18 X 568" THD SS [4:EA] SHRINK TUBE-1/40D X 1-3/4" [2.EA] SCREW #8-32 X 1/2" TRI-LOBE [3.EA] SCREW-8-32 X 7/16" ZN PL [4.EA] FOOT PEDAL/PLUG ASSEMBLY (AT) LIGHT/INDICATOR MAX66/SC TERMINAL ADAPTOR, MAX (25 EA) SHRINK TUBE-1/2 OD X 2" [2 EA] CABLE CLAMP 14" VANTAGE PULLEY-CABLE DRUM WASHER-NYLON AT CON B YOKE.MAX MNT-POLYPROPYLENE BRKT BTTMBEARING FW ASSEMBLY SCREW-MOUNTING/SWITCH [2.EA] NUT-SWITCH MOUNT [2.EA] SWITCH-5 SPEED (ALL TERRAIN) KNOB-SPEED CONTROL (5 SPD) SPACER-SWITCH 5 SP MODELS CONNECTOR 1/4 MALE TAB OD SCREW-6-20 X 3/8" THD SS TENSION SCREW PLATE FTPED BEARING RACE-STEEL BEARING BALL-STEEL [2.EA] PUSH-BUTTON FOOT PEDAL SPRING-LOWER PEDAL SS HINGE-PIN HEADLESS ZINC DECAL-COVER MAX70/SC DIRECTIONAL INDICATOR E-RING TRU-ARC#5133-43 PINION/RACE ASSEMBLY SCREW-8-18 X 5/8" SS SWITCH MOMENTARY BOOT-MICROSWITCH LOCKWASHER-STAR SPRING-INDICATOR GEAR-INDICATOR BEARING RACE NUT-HEX 2991762 2772319 2991771 2772352 2263423 2263425 2071541 2071535 2262706 2772012 2772016 2266260 2266220 2266000 2266115 2771617 2263452 2280201 2372100 2275603 2275603 22990140 2282730 2282730 2282730 228375400 2232360 2261730 2283700 2302732 2264020 2265140 2265114 2233100 2264026 2261701 2263105 2261715 2280110 2280110 2263000 2260730 2332103 2260506 2293811 2272069 2272067 2267800 2264019 2020713 2223468 2994496 2052511 2266413 2372100 2335400 2996247 ■ 253 557 557 557 557 557 557 60 60 60 60 60 62 2 ARMATURE ASSEMBLY 24V 3.625 5SPC 65# BRUSH END HOUSING ASSEMBLY 3.62 SPCO BALL BEARING CENTER HOUSING ASSEMBLY 3.625 FW TXT WASHER - NYLATRON [2.EA] MOTOR ASSEMBLY 24V 3.625 5SPC FW 52" WASHER-EYE SHAFT(.562 OD) MOUNT, BOW ASS, W/O BGRD, FW STD BUSHING, STAINLESS STEEL [4.EA] BOLT- SHOULDER (MAXXUM) [2.EA] ARM-LOWER ASSEMBLY,STD,FW,EXT BEARING - FLANGE (SERVICE ONLY) DECAL-MAXXUM,MOTOR REST [2.EA] PIN-DRIVE (95-4HP'S) SS WASHER 1/4 FLAT ZINC (4.EA] WUT - TENSUD 5/16-18 SS [2.EA] PIN- BWGRD UPER THREADED CLEVIS PIN ZP MAXXUM BWGRD SPACER, MOTOR REST [6.EA] BOWPLATE, STD FW-MACH/INSERT BRUSH ASSEMBLY [2.EA] BRUSH RETENTION- PAPER TUBE BEARING NYLINER-Z-A BEARING NYLINER-Z-A SCREW, 8-18 X 1" PPH SS [2:EA] SPRING-PIN LOCKBAR [2:EA] LOCK BAR- BOW MOUNT LOCK BAR, REAR - ZINC PLAIN END HOUSING ASSEMBLY WASHER-5/16 STD SS NUT-PROP,NYLOC (MED) 5/16 SS WASHER-3/8X1/2X.010" SS [2.EA] EYE SHAFT-2LOCKBAR STD-PL SEAL & ORING KIT SCREW-8-32 [2:EA] THRU-BOLT 10-32X9.2" [2:EA] WASHER- STEEL THRUST SPRING-LOCKBAR CAD.PLTD SPRING STOP ROPE (40"), MAXXUM MOUNT MOTOR REST STD MAXXUM PROPELLER (W.WEDGE 2) O-RING, THRU-BOLT [2.EA] **BRUSH PLATE W/HOLDER** SPRING - TORSION [2.EA] **IUBE (COMP) 4 HOLE-42**" ARM-UPPER FW.STD SEAL WITH SHIELD RETAINING RING SPRING CLIP PULL-GRIP PROP KIT GASKET O-RING SEAL 2-300-039 2-400-101 2-100-119 738-036 975-040 337-036 701-008 701-081 830-007 830-007 990-070 990-070 2096035 2032003 1378131 2091160 2151726 2053101 2092600 9008236 2293501 2263500 2263912 2265514 2152700 2262703 2153602 140-010 431-005 2262605 2262607 2991840 2267318 2263434 144-049 880-003 880-006 188-037 725-050 2223100 2260805 2150400 2261505 2152610 2233600 788-015 2151700 2264241 2994307 2773987 2261708 2233602 2251601

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

MINN KOTA AUTHORIZED SERVICE CENTERS

Canadian ASC's included within. Outside the US or Canada see our website at www.minnkotamotors.com for the Authorized Service Center near you.

AB	Jones Trolling Motor Services	Central Valley Trolling Motor Service	FL	Situliow Water Customs #455 NE 10th Av	Riverdale Marine Electric 145 E Genna Av	Shamrock Boat Sales 217 - 370h St	Al's Sporting Goods 514 S Hereleson St	Parktide Marine & More, Imc.	Renovations, Inc. 18915 E Main	Barry's Balt & Tackle 210 Southwest Out Off	Great Lafes Communications, inc.	Rick's Taxidtermy & Bait 128 E 141 St	Streff Sporting Goods Inc. 34480 550th Av
hel Doctor	3501 Washing St	10896 Pomegranete Rd	S & A Leisure, Inc	Dakland Park 33334	Fayottewile 30214	Cameven \$1450	Galesburg 61401-4342	7191 Fox Run Rd	Cut Off 70345	Wortester 01604	4870 W River Dr	Mirreda 56284	Warroad 58753
722-51 Av	Tecadoria 7/854	Madera 93635	1300 N HWY 309	954-772-4172	770-460-2070	712-664-2356	309-342-7776	Brookevile 47012	885-632-6988	508-797-9100.	Comstock, Park 49321	507-872-5200	216.385.2590
departion ToE SEB	810-113-3414	0942-042-605	Welaka 32,193	Mastry's Tackle	Marine Specialty House	J Man's Minn Kota Repair	Presley's South Side Worm	105-541-4515	Ray's Repair Service	A to Z Boatworks, Inc.	516-647-3920	Kand Minn Kota	CW0
00-421-0146	ALDA FLATTON	HOOK, LIPP, 5 Small	2009-401-1000	1622 4th St S	6444 Camp Rd	519 Sandy Point Rid	Nanchi Praduct Control M.	J. Sarryof Wholesale blait Co.	6794 W Main St	12 Chief Justice Cushing Hwy	Inding Motor Kepair	584 S Andrew Dr NE	DIM
AL	Shoemood 73147	Dates address	It cetter who consider the service	St. Petersburg 35701	Riversale 30296	Hapers Ferry 52146	Reformilia RIMIT	130 Market St.	Houma 70360	Schate 02056	Kineday 40444077	New London 56273	Repair Indung Motor
Uabama Trolling Motors	6282-553-105	925-025-2441	Million and an an and an	7595-445-171	1/0-986-2014	alth 254 althe	308-637-5063	Charlestown 47111-1234	515-1008-24/3	7200-010-18/	231-263-5998	520-324-5245	426 Chac Pares Dr
340 B Vanderbilt Rd	Buil Shoals Lake Boat Dock	Lambert Enterprises	0800-529-1080	BODE 12/04/24 N	1967's GA Haw FT	505. Smail Engine Kepuit	Gitmore Balt & Marine	#12-256-3131	THEF HAN 50 CIAF	MB	IANI	277 RH AUF	Hazelenod 63042-3542
Simingham 35217	Eastwolds Cove - Hwy 178	500 Rivers PI	This Service Certler	1.000 3373	Stalmberg 30458	Marian 57300-3758	15321 Carinville Lake Rd	A20 Boating and Marine	Abita Sport 70420	Jay-Cee's Rod and Reel	NIN	Alrearchin 56308-1544	(St. Louis withith)
05-841-3220	Bull Shoats 72619-0748	San Ramon 94583-3638	3452 Garber Dr	127-518-7537	912-839-3269	319-271-2339	Carlmile 52626	2016 Naw Albaru.	389-608-585	Repair	West End Sports Center	320-762-5111	214-921-5922
The Trolling Motor Medic	870-445-8357	1165-656-5911	Tallahassee 32303	Central Florida Trolling	Broadway Tackle & Boat	R & R Sports Inc.	217-854-8136	Charlestown Pike	Superior Repair Services	547 Vaughan Av	23335 W Main	Prince Balt & Marine	Martin's Red & Reel Repair
4150 Marton Loop	Cratton Repair Service	Sideutnder Maine	850-574-4245	Motors	Rental	2014 N 2ml St	Qual's Rod and Reel	Jefferson 47130	Inc	Selline R1A UT2	Red Wing 56066-2224	19196 US Hwy 169	B01 Clarence Dr
uccaloosa 35405	124 Cranfield Rd	VA YOU 7182	Jim's Motor Repair	3780 US Hwy 92 E	1730 Broad St.	Clinton 52732-2636	Service	812-282-4636	116 Barris Av	204-452-7477	1659-368-6561	Militer 56353	St Chates 63301-0148
05-242-2427	Mountain 72653-6708	Ceres 16307	103 N Cove Av	Lakeland 33801-9864	Augusta 30804-3928	563-243-4696	(MDIS S CD/7	Stahl Marine	Lufayette 70506	PTG Electronics	JK Olson Minn Kota	320-983-6344	636-945-4509
acMs World	Hone and	206-557-2000	Panama City 32401-4075	863-669-22-68	705-738-8848	Nick's Rod & Reel Sarvice	5/16m 0/2001-9001	11330 W Moble Dr	5090-122-188	2220 Postage Av	SAK Politon Au	Charmel Marine & Sports	Scenic Rivers Boats &
6 Brees In	PC00-764-010	Surery's Electric Marine	850-785-5376	Parformance Sales &	Sports Center Parts &	Center	0011-040-0010	Columbus 47201	Mikes Trolling Motors	Winnipeg R3k 0Y8	Historian SATED	101 #h St SW	Motors, Inc.
lordova 35550	Waymack Marine	1500 EI Camino Av, Suite C	Lindrs Electric Motor	Service, Inc.	Service	2014 W Locust St. Unit 3	Harrison's Spott Shup	812-371-0478	1051 Frank Wyatt Rd	204-631-0862	1215-182-052	Richmond 56338	T027 Stomy Ln
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the James Company	BC	2618 Holingboume St	Ganesvite 32601	The First Shon	230 Elm	and Marine	1858 Lincoln Way	Louisvite 40228-1040	Dive Salvana & Marine	7630 W Jefferson	301 W Lake St	6943 48th fre NW	1000230001
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interprise 36330-2362	mine 5 Ketti Kepatr	970-2245825	R & K Trolling Motor	Sarasota 34232-2810	841-848-9084	Bridgeview 60455	219-462-1634	Kentucky Trailing Motor	Shreetoot 71103-3637	313-842-0268	218-254-4852	210-547-4877	17525 Hary 22
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od, Reel, & Trelling Motor	869-404-1119	1323 W Bjou St	Ganesvile 32605	AAA Outboard Meters Inc.	2210 E Bh St	L&G Marine, Inc.	10/08 N 600M	7000 Jacks Creek, Rd	Artisy's Trolling Motor	ler.	28465 Alicia PI	1060 Hwy 59 So	573-581-4479
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rolling Motor Shop	0505-678-018	LAD Coll Device Damp Da	Boaters Exchange	VARME SAURI	Four Seasons Ropair Inc.	Love's Park B1111	United Vacuum	Chaimette 70043	Manv 71449-9715	Edenvite 48520	Dey Distributing Inc.	Sportsmens Sarvice	2300 E Tumer
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570-034-4161	Ten.co.rosu	1	321-638-0090	Nutter Red and Reel	712-549-5566	4002 11 51	200-484-7162	3400 401 51	MA	5796E Grand River	800-397-5339	218-283-2411	MC
Perdue Motor Service	Inductor Band Dancie	BE	Aqua Marine Services, Inc.	2083 Hwy 411 NE	Great Lakes Marine.	Rock Islams 01201	G/M Industries	Harvey 70056	Fin & Feather Spects	Howell 48843	Fischer's Outback	J&MCo.	CIM
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		BETTE LEAST				Spring Valley 81362		1005-7-50-12019		7814-372-2277			
						815-883-1000							

Your new Minn Kota Motor was built to exacting specification under rigid quality control, to provide you years of trouble-free operation. If, for some reason, it should ever need adjustment or service, your motor may be sent to: Service Department, Minn Kota, Johnson Ouddoors, 121 PowerDrive, Mankato, MN 56002, or to any Minn Kota Authorized Service Center

MINN KOTA AUTHORIZED SERVICE CENTERS

Grove Lawn & Marine, Inc. Rt 1 Box 112, Mddle Greek West Vinginia Marine Inc. 6913 McCostiBite Av SW SE Aboras 25177 304-727-4134 Triadepha 28059-9707 304-547-5044 Rivers Edge Martine Inc. 516 W Wolf River Av New London 54951 920-942-4874 Critter's Wolf River Sports Anchor Marine N955 Raitoxid St Appleton \$4915 920-788-5850 87213 54985 Bellwood Boats 2055 Vellowstone TOO W Main St Wirrecome 020-582-0471 Glando 307-735-4211 M ž 1348 S Mehile Bied Mentson 53711-2648 698-274-2511 1020 N Knawles Av New Ridmond 54017-1278 715:245:0856 AVC Systems LLC 2833 River Forest Hills Dr Puteski SH152 920 985 5500 Sportsman's Repair Shop 1007 Pasha Av Mosines 54455 ree Lakes 54502-0239 (5-546-2323 fizzly Both's Balt and 122 E Elm St Bitchieod 54817-0187 715-954-7070 53221-3322 asmussen Service Center Hayward Poster Sports 12305 W 77 Schilling Trailing Motor Service Huntz Sarvisa Center 2413 W Veterar's Philwy Marshfeld 54449 715-344-9618 Scheef's All Sports 4710 Golf Rd Eau Chaire 54701 715-823-1986 adjsmith Ace Home Props Ahoy 1211 53rd Dr 12110 Grove 53182 262-4815 Anchor's Aweigh 2035 S West Av Waskesha 53189 262-647-7170 Diland Marine Inc. 1 School St oodulf \$4509 \$-356,2680 numd 54843 +462-3674 54555 54848 famil's Dock Inc. -sinee 715-693-6634 2829 S Been St **Jom True Value** mas Marine West Allia 5 414-32 9:0002 15 S Lake Av akeAvW 1ps -339-2421 adjamith BHwy S1 Vingenia Trolling Moto Services LLC Services LLC Services 13324 Rebringed 33324 Motochesh Motochesh Hallind Rd 1438 Hollind Rd 537-538-6033 557-538-6033 Bouthside Marine & Auto 916 Nobin Fare Rd 80206-8674 20A W Ensial Av termenick 99336-3623 53170-0400 SML Marine Electronics 18503 Ste D. BTW Hwy Moneta 24121 540-719-1549 22 Balinger Way NE refine 98155 formont Home & Marino Autourn 98.002 53-735-8514 's Electric Trolling or Repair sten 05485 The Boat Dec, LLC N11463 Celumbia Dr Lonnia 53048 12927 ers Choice Marine 16588 05456 Service Inc. 10119 Baldge Rd SE L and D Repair B10 Autsum Way N 214 S Surderland Dr 735 S Cogswell Dr Silver Lake 53170 262-889-4241 Eriksen's Marine Rt 7, PO Box B Fertiburgh 0545 gler's Choice Willisten 0 802-858-5427 Clarksville 434-374-0550 628-6743 Kernewick 6 eline 364-9827 -258-5553 3412-3145 00-269-2628 5 M Seat Dec South Texas Trolling Motor 9705 S Packe Island Dr Corpus Christi 784.18 361-539-6970 203161H-110 West Suite 120 Biseree 78005 830-516-2130 Broument 17708 409-856-2277 Boerne Sports & Outdoors, 2 (0.260-9955 Searonthy Marine Supply 102 5 Futtor Reach Rd 102 5 Futtor Beach Rd Jerry's Troll - Motor Repair Jerry's Troll - Motor Repair De Ria 78440-2306 R18ass 8540 Easter Frity 17708 A 3 M Boat Service LLC 4404 Acade St Belare 17401 832-423-5471 B30-774-3271 Phantoon Trolling Madons 12806 US Hwy 277 S Hawkey 79525 325-280-4544 Johnson environment Fishtmates Marine Electronics 1101 M Industrial Bive ME Round Rock 7869 Wakeless Harbor Marine Service 355 West 2nd North ande R's at Croft Power Julpinent Real Improvaments 10614 Guildate San Antonia 18216 210-260-9865 Sportsman Marine 2828 Hanso Center Dr Woodbridge 22191 703-565-0300 oods Gross 64087 11-397-1675 Dioyes 7761v 409-592-1653 77619 84046 Fulton 18 381-727-9100 Home & Bankal Martin 64 101-440-6055 -248-8348 fally's Tackle S 0051 M 005 AN 5 creace 10/3 Mateo Martine Electronice 605 W Meckinguti Lin Dallas 75247-6008 214-530 8161 act-230 Seafford Trailing Meter 6441 Frienzwile Rd Leeser Cky 31772-4812 855-988-4455 TX All Star Machine Electroceles North Lewowlie 75/57 459-546-1850 All Star Mailine Electronics 3434A Diteo 214 630 810 ... On Site Service 246 Caurty P.d (559 75410 5301 Adie Av Fort Worth 78114-1312 817-624-3952 G. & S. Trolling Motors, Inc. 15104 Lee Rd. Ste 205 Humble: 77385 281-441-9165 Gulf Coart Trailing Motors 12800 Gulf Fray @ Fusua Houston 77034 Aba 75410 905/165-2019 East Texas Sama Sales 3200 N Eastman Rd Appliance Service Center 3560 Park Av 38111-5622 **Boris Marine Electronics** ProLine Trolling Motors 4103 Ben Fiskin Anchor Madne 6500 Gen Can W. Shner Hwy Speedwell 37870 423-562-1519 Parts 38242 731-336-3550 Texes Boat World 303 W Certex Explor Hatter Hts 70548 Crappie Wizard Co. 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Blandory, LLC 8 (00 Hwy 707 Myrdie Beach 25688 843 650-6972 804 Predmont Hwy neemvlie 29605 54-295-1422 292 Port-Tronics Huy 24 1021-517-015 2818-182-15 SC R Relectronic Rearech Inc. 785 Baldye St W - Units 3.84 Waterloo NZV 2K1 519-884-8138 Otta Damer's 255 SE Crand Av Portand 97214-1115 505-252-3160 Ateas Bay Power Products, Inc. 365 Hershey Rd Elizabethtown 17022-9795 717-367-6838 Hanghsad Baits & Marine Service Bay Distributions 119 Proyeess Ct Nuotins Ary Prill 8009 105-479-6010 105-479-6010 105-479-6010 84 A Frederina St Thurden Bay PTE 304 807-479-4956 the. 2470 E Alsee Hay ---- 97384 P9A 3W8 Tackle Unlimited Repair 2200 Route 51 Jefferson Hits, 15025 412-384-4500 17112-2856 Langtry's Service Ltd 1700 Kings Hwy Fot Francis P9A 3W8 807-274-6453 PDX 1C0 Box 51, 58a 1, P.R.#1 Keewath PDX 101 807-885-1821 Richland Marine 1321 Etsenhower Bivd 15804 17365 Hearn Enterprises Inc. 934 Distance Av 18071 ISELI 2215 Rossipwen Rd Wellswille 17365 717-432-4505 Lakeside Marine 21 Thomwood Rd Harrisburg 1711 717-545-5461 LL.C. 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Your new Minn Kota Motor was built to exacting specification under rigid quality control, to provide you years of trouble-free operation. If, for some reason, it should ever need adjustment or service, your motor may be sent to: Service Department, Minn Kota, Johnson Outdoors, 121 PowerDrive, Mankato, MN 56002, or to any Minn Kota Authorized Service Center

Canadian ASC's included within. Outside the US or Canada see our website at www.minnkotamotors.com for the Authorized Service Center near you.

ENVIRONMENTAL COMPLIANCE STATEMENT:

It is the intention of Johnson Outdoors Marine Electronics, Inc. to be a responsible corporate citizen, operating in compliance with known and applicable environmental regulations, and a good neighbor in the communities where we make or sell our products.

WEEE Directive:

- EU Directive 2002/96/EC "Waste of Electrical and Electronic Equipment Directive (WEEE)" impacts most distributors, sellers, and manufacturers of consumer electronics in the European Union. The WEEE Directive requires the producer of consumer electronics to take responsibility for the management of waste from their products to achieve environmentally responsible disposal during the product life cycle.
- WEEE compliance may not be required in your location for electrical & electronic equipment (EEE), nor may it be required for EEE designed and intended as fixed or temporary installation in transportation vehicles such as automobiles, aircraft, and boats. In some European Union member states, these vehicles are considered outside of the scope of the Directive, and EEE for those applications can be considered excluded from the WEEE Directive requirement.

This symbol (WEEE wheelie bin) on product indicates the product must not be disposed of with other household refuse. It must be disposed of and collected for recycling and recovery of waste EEE. Johnson Outdoors Marine Electronics,

Inc. will mark all EEE products in accordance with the WEEE Directive. It is our goal to comply in the collection, treatment, recovery, and environmentally sound disposal of those products; however, these requirement do vary within European Union member states. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased.



Disposal:

Minn Kota motors are not subject to the disposal regulations EAG-VO (electric devices directive) that implements

the WEEE directive. Nevertheless never dispose of your Minn Kota motor in a garbage bin but at the proper place of collection of your local town council.

Never dispose of battery in a garbage bin. Comply with the disposal directions of the manufacturer or his representative and dispose of them at the proper place of collection of your local town council.



Anywhere. Anytime. Visit our website at <u>www.minnkotamotors.com</u>

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